



ROYAL THAI

**MegaPlank® Carpet
Installation Procedure**



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1. Scope

This document establishes minimum manufacturer's installation standards for Royal Thai's MegaPlank® with EcoSoft® or Premise™ backing. These guidelines are to be read in conjunction with the following standards:

- 1.1 Standard For Installation of Commercial Carpet CRI 104 – Sept 2015
- 1.2 AS/NZS 2455. 1:2007 Textile floor coverings-Installation practice Part 1: General
- 1.3 ASTM F1869 – 16a Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride

2. Carpet Roll Storage and Handling

2.1 Storage

Store carpet and related materials in a climate-controlled, dry space. Protect carpet from soil, dust, moisture and other contaminants and store on a flat surface. Carpet rolls should be face out around the storage tube. Stacking heavy objects on top of carpet rolls is prohibited.

Carpet stored for extending amounts of time should be rotated every six weeks to avoid roll crush.

2.2 Roll Crush

Roll crush usually appears across the width of the carpet as areas of the pile yarn that have flattened due to the weight of the roll. Areas of crush may appear lighter or darker and usually are identified as widthwise bands. Roll crush is not a manufacturing defect.

Most rolls of carpet will exhibit some degree of roll crush immediately after the roll has been unwrapped. In most cases, minor roll crush will disappear after the yarn has been allowed sufficient time to recover. Roll crush sometimes can be alleviated in carpet using steam or hot water extraction cleaning. Often it can be removed using a spray bottle and misting the area with water. Let it stand for five minutes and agitate with rug rake or by vacuuming.



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2.3 Handling

Transport carpet in a manner that prevents damage and distortion. Carpet rolls or cuts from rolls must not be bent or folded.

NOTE: Failure to observe the preceding requirements may result in the following:

- 1) Contamination from soil, grease and/or oil
- 2) Delamination
- 3) Dimensional changes
- 4) Permanent indentation
- 5) Development of wrinkles and bubbles
- 6) Pile reversal
- 7) Pile crushing
- 8) Creases
- 9) Pattern distortion

3. Planning

Royal Thai provides an Installation Manual, which includes installation procedures, a seaming diagram, production scrolls and packing list. This information must be made available at the job site. Roll quantities should be reconciled with the packing list and any discrepancies must be reported immediately to Royal Thai.

3.1 Transitions to Other Surfaces

Where carpet transitions to other floor coverings, the carpet edges are required to be protected or covered with appropriate transition moldings. The edge of the hard surface flooring should not exceed a maximum of 1/16" higher than the total carpet thickness where no transition molding exists. Apply a minimum of 1/8" bead of seam sealer to the edge of the carpet along the entire transition.

Wall base - when vinyl or rubber wall base is used in a carpet installation, cove base or base-with-toe is recommended.



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3.2 Carpet over Expansion Joints

Do not install carpet over expansion joints. Expansion joints allow separate substrate surfaces to expand and contract independently. In addition, do not install on any area of a floor that does not provide a stable and mechanically sound surface. This does not include cut or saw joints within a section of the floor. Non-stable/unsound substrate joint conditions are required to be addressed in strict accordance with the appropriate architectural drawing. If no expansion joint device is specified on the drawing, the building owner, owner's representative, or other responsible party is required to be made aware that failure to address expansion joints will potentially result in installation failure, damage to the carpet and/or safety concerns.

3.3 Pile Direction

Where two or more pieces of the same carpet are adjacent, the pile direction is required to be the same unless otherwise specified. The arrow on the back of carpet indicate manufactured direction, should point the same direction. Uniform pile direction is not required with dissimilar carpet.

4. Testing of Concrete Sub-floors

Before glue-down installation, the owner or general contractor, or their designated testing agent, must submit to the flooring contractor a written report on the moisture and alkalinity conditions of the concrete substrates.

Proper testing is essential for a successful installation and any deviation from these industry accepted test methods often results in an installation failure and may void manufacturers' warranties.

Note: It is recommended that qualified independent third-party testing agencies be used for determining moisture and alkalinity conditions of a concrete slab. Testing by an independent third party specialist to determine installation suitability is a prudent and necessary safeguard for general contractors, owners, architects, flooring products providers and installation contractors to reduce the risk of concrete slab moisture related flooring problems. As a minimum, testing agencies or individuals must demonstrate verifiable experience in concrete moisture testing or be certified by a recognized organization.



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4.1 Moisture Vapor Emission Rate (MVER) Testing

MVER tests must be conducted in accordance with the current version of ASTM F 1869 Standard Test Method for Measuring Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride, not to exceed an emission rate of 5 lbs./1000 ft²/24 hrs.

4.2 Relative Humidity (RH) Testing

Testing for internal relative humidity of concrete slabs must be conducted in accordance with the current version of ASTM F2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes, not to exceed 75%.

4.3 Testing for Alkalinity

Testing the pH at the surface of a concrete slab must be conducted in accordance with the current version of ASTM F710 Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring, not to exceed a pH range of 7 - 9.

NOTE: Preparing the surface of a concrete slab for pH testing can be problematical. Make sure the concrete surface is adequately cleaned of adhesives, curing compounds etc. When pH readings are less than 7, it may be an indication of a residue remaining on the concrete surface. Also use care not to over clean the surface of the concrete, consequently removing the (usually) thin layer of carbonation. This can result in pH readings >12.

5. Site Conditions

5.1 Substrate Conditions

The owner or general contractor is responsible for providing an acceptable substrate for the specified installation. Proper site conditions as outlined in this section are essential for a successful installation and any deviation often results in an installation failure and may void manufacturers' warranties.



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NOTE: Installing carpet before other trades have completed their work may result in problems with: overall appearance, visible damage, soiling, adhesive failure, delamination and dimensional stability. These conditions may not be immediately evident.

5.2 Ambient Temperature and Humidity Suitable Substrates

The installation is not to begin until the HVAC system is operational and the following conditions are maintained for at least 48 hours before, during and 72 hours after completion. The carpet is to be installed when the indoor temperature is 65-95°F (18-35°C) with a maximum relative humidity of 65%. The substrate surface temperature should not be less than 65°F (18°C) at time of installation. Do not allow the temperature of indoor carpeted areas to fall below 50°F (10°C), regardless of the age of the installation.

NOTE: If the above conditions are not met, installations may be susceptible to moisture related failures including but not limited to dew point condensation.

5.3 Ventilation

During installation, maintain air circulation by operating the HVAC system at full capacity.

NOTE: For acceptable indoor air quality, fresh air ventilation in commercial spaces is recommended to conform to current guidelines specified in ASHRAE Standard 62 published by the American Society of Heating, Refrigerating and Air Conditioning Engineers (www.ashrae.org). Failure to comply could cause negative ramifications to the installation and the indoor air quality.

6. Substrate Preparation

Carpet is required to be installed over properly prepared substrates. All cracks, holes and flooring irregularities are required to be repaired to ensure a flat, smooth substrate, prevent accelerated wear and telegraphing substrate irregularities. Substrates are required



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to be structurally sound and free of foreign substances that may compromise the carpet or its installation.

6.1 Concrete

Concrete must be cured, clean, dried and tested in accordance to Section 4. The concrete should be free of dirt, grease, oil, curing or parting agents, and other contaminants, including sealers, that may interfere with the bonding of adhesive.

NOTE: It is not recommended to chemically treat (abate) substrates. These chemicals are difficult to completely remove and will adversely affect new adhesive and carpet.

Whenever a powdery or porous surface is encountered, a primer/sealer compatible with the adhesive should be used to provide a suitable surface for the glue-down installation. Patching of cracks and depressions shall be made with appropriate and compatible latex or polymer fortified patching compound. Do not exceed manufacturer's recommendations for patch thickness. Large patched areas must be primed.

NOTE: Any concrete floor, even when adequately cured and dry, can allow moisture vapor to pass through to its surface. Depending upon the type of carpet and method of installation, the moisture emission rate greatly influences the long-term success of an installation. The use of a properly installed, uncompromised, approved moisture membrane is essential in preventing moisture migration into and through a concrete slab. (Ref. ASTM F 710)

6.1.1 Moisture Mitigation Systems

Concrete that has been treated with a moisture mitigation system will render the substrate non-porous. Before installation, a bond test is recommended. If the bond test fails, the substrate must be adequately prepared to accept adhesive.



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6.2 Wood

Wood substrates are required to be structurally sound, flat, dry and securely anchored. Substrates, such as plywood, hardwood, particleboard, oriented strand board, or other materials, are required to be flooring grade (APA approved) and installed according to manufacturer specifications. Irregularities, imperfections and joints are required to be properly patched and prepared. The use of a primer on the substrate will improve bond strength of the patch.

6.2.1 Treated Wood

Wood that is chemically treated to alter properties relating to outdoor exposure or flame resistance is not a suitable substrate for direct glue-down applications. Floor covering adhesives would be subject to chemical degradation when applied to these surfaces.

6.3 Metal

It is required that metal floors create a smooth, even plane, and be free of grease, oil, soil, and rust.

6.4 Raised Access Flooring

It is required that raised access flooring be structurally sound, flat and properly secured. Carpet seams should be offset from access panel seams unless otherwise specified.

6.5 Resilient

Installing carpet over resilient flooring may be acceptable as long as the resilient flooring is securely bonded to the substrate and all waxes, sealers, floor finishes and other foreign materials have been removed. It is not recommended to install over floating, perimeter bonded or cushion-backed sheet goods.



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6.6 Radiant Heat Floors

The maximum surface temperature of radiant-heated substrates cannot exceed 85°F/29°C.

Refer to the [Radiant Professionals Alliance](#) for additional information.

6.7 Terrazzo, Ceramic, Marble, Slate and Other Nonporous Surfaces

Remove surface finishes and abrade flooring surfaces to ensure adhesion. Grout lines must be filled and flush with flooring material surface. Ceramic or other surfaces may require the use of a primer to ensure proper adhesion. Slate and brick surfaces may be too rough and uneven for most installations and may require the use of a self-leveler or smoothing before installing carpet. Attention must be given to the “open time” requirements of the adhesive manufacturer when adhering carpet to these surfaces.

6.8 Painted Surfaces

Painted surfaces may be suitable for adhesive application; however, bond tests are recommended. Glossy surfaces must be abraded prior to installation. Contact the adhesive manufacturer for requirements.

7. Product Acclimation

It is recommended that carpet and installation materials be allowed to acclimate in the installation area for a minimum of 24 hours at a temperature of 65-95°F (18 -35°C).

Carpet must be adequately protected from soil, dust, moisture and other contaminants.



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8. Direct glue-down installation

8.1 Layout

Lay out the carpet according to the seaming diagram. Dry lay and align all carpet breadths/widths to their proper position; and then trim seams.

8.2 Floor Adhesive Application and Open Time

The pressure sensitive adhesive listed in Appendix I should be applied to the substrate using a recommended V1 notched trowel (notches @1.6mm. deep x 1.6mm. wide). Check the trowel notch depth regularly and replace once worn down by more than 0.3mm. The adhesive is to be spread to all floor surface areas to be carpeted, including the peripheral areas adjacent to wall skirting (baseboard). Failure to apply adhesive thoroughly may result in smaller perimeter pieces constantly uplifting during regular vacuuming. Allow the adhesive to partially dry (i.e.; wet to partial dry) without turning completely clear, then immediately install the carpet.

NOTE: Bond failure most often is caused by:

- inadequate adhesive application from incorrect trowel notch size and/or trowel notch configuration, wear or improper trowel angle during application
- improper type and grade of adhesive
- incorrect open time and/or working times
- bond breakers or substrate contaminants such as, but not limited to, residual curing and parting compounds
- pH and moisture-related problems
- lack of protection



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8.3 Installation and Rolling

The carpet is carefully placed into the adhesive. Care should be taken not to trap pile yarns between the seams and that seams should be tightly butted but not so as to cause a 'peak' or 'ridge'. To insure an adequate bond, it is then required that the carpet be uniformly pressed into the adhesive using a roller designed for this purpose. Rolling should be performed with the lightest roller that will cause the adhesive ridge pattern to transfer to the back of the carpet while still leaving the adhesive bonded to the floor. Do not exceed 75 lbs. Roll the carpet in both length and width directions.

NOTE: In some circumstances, re-rolling is required as well as the placement of weights in problematic areas.

8.4 Amount of Stretch

The carpet installer must not attempt to stretch more than 0.2% in either direction. Only use a knee kicker to light stretch the carpet to lay flat and must not to bump so hard as to damage the carpet construction.

8.5 Finishing at Wall Line

Finish the installation along the wall leaving a smooth, neat and secure fit.

8.6 Post Installation

8.6.1 Curing Adhesives

It is recommended that traffic over field-applied adhesive installations be restricted to installation personnel only for a minimum of 24 hours to allow adhesives to cure properly. Premature traffic will cause installation failure. Restrict carpet exposure to water from cleaning or other sources for a minimum of 30 days.



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8.6.2 Materials for Protection

It is recommended that carpet installation be the last trade on any job site. However, if it is required to protect the finished floor covering from soil or paint, or if additional work is required to be done after the installation, the carpet should be covered with a non-staining, breathable building material paper. Protect the installation from rolling traffic by using sheets of hardboard or plywood in potentially affected areas.

NOTE: Self-adhering plastic films may leave residues that result in rapid soiling after removal. Do not place plastic sheeting over any carpet installation because it may present a slip hazard. Most importantly, plastic coverings will trap moisture, retard adhesive curing and may promote mold growth.

8.6.3 Maintain Temperature

Do not allow the temperature of carpeted areas to fall below 50°F (10°C), regardless of the age of the installation.

9.0 Stairs

MegaPlank® can be installed on stairs. It is required that carpet be cut and installed with the tread and riser being separate pieces.

The nosing (apex) of the step should have a step nosing profile affixed for both aesthetic and safety purposes. Exposed step edges should use a coordinating edge-profile. The size and type of Nosing will depend on the style of stairway and the type of environment (refer to profile manufacturers installation guide).

Royal Thai takes no responsibility or any liability for any step nosing profile products.



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Appendix I

The manufacturers listed below provide recommended pressure sensitive adhesives for installing MegaPlank®. Please check with the respective product distributor for their specific product recommendation, application instruction and warranty. Other manufacturers may also have acceptable products.

Adhesive	Company	Address	Telephone
Chapco Safe-Set 2	H.B. Fuller Construction Products Inc.	1105 South Frontenac Street Aurora, IL 60504-6451 U.S.A.	+1 800 832 9023
Holdfast 777 Holdfast EcoGrab 640 PS*	Holdfast Adhesives Australia Pty Ltd.	90-92 Bay Street, Botany NSW 2019 Australia	+61 419 424 665 +61 448 012 076
Mapei Ultra/Bond Eco 800	Mapei Pty Ltd.	1144 East Newport Center Drive, Deerfield Beach , Florida 33442	+1 888 876 2734
MJS Max-Bond 2009 Nexus 840	Nexus Adhesives Pty Ltd.	42 Healey Road, Dandenong Victoria 3175 Australia	+61 3 9706 4022
Polymer P999 RLA GS300 Green Solutions Roberts 656	RLA Polymers Pty Ltd.	215 Colchester Rd., Kilsyth, Victoria 3137 Australia	+61 3 9728 1644
Parabond Signature Series 5080	Royal Adhesives & Sealants	863 SE Main Street, Simpsonville, SC 29681 U.S.A.	+1 800 763 7272
Roberts 6300	Q.E.P. Co., Inc.	1001 Broken Sound Pkwy, NW, Suite A, Boca Raton, FL 33487 U.S.A	+1 866 435 8665

Royal Thai takes no responsibility or any liability for any adhesive products, and has no third party interest in any adhesive product.



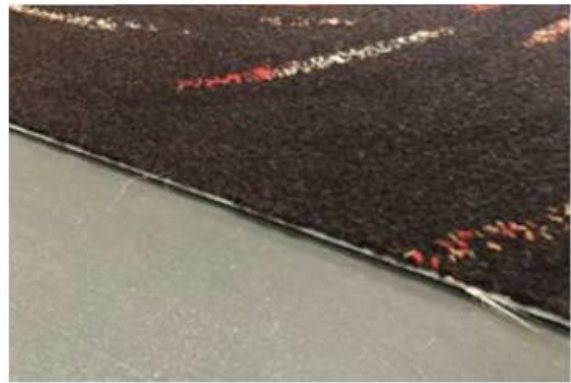
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Appendix II

Re: Royal Thai Brand Premise (EcoSoft) Back Axminster Tile:

Upon unboxing the Woven Axminster Tile, there may be some remaining 'weft' tapes visibly protruding at the cut edges, specifically the north/south edges, which are a characteristic attributed to cut edges of woven backing.



Due to the rigors of transportation (tile edge rub on inner carton), some weft tapes may get disturbed and as a result protrude from the tile seam - specifically on the north south edges. Post unboxing of the tiles these weft tapes can be easily trimmed either prior to or post placement of the tile onto the prepared adhesive bed by careful trimming at the base of the pile using napping shears
WEFT TAPES SHOULD NEVER BE REMOVED FORCEFULLY PULLED BY HAND